

Work Order ID 131471

131471

Page 1

Item ID: D206-642-512RLC

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 4/09/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/10/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	Q								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-512 CHG006								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

MLJ

1504-10

(X)

DAS
46
9-89

APR 13 2015

DAS
27
9-89

APR 13 2015

(X)

mm

APR 13 2015

Work Order ID 131471

April-09-15 2:49:07 PM

131471

Page 2

Item ID: D206-642-512RLC Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible
Start Date: 4/09/15 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 4/10/15 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-512 Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

APR 13 2015 mm

MW 1504-14

MF

15-4-13

Picklist Print

April-09-15 2:49:03 PM

Page 1

Work Order ID: 131471

131471

Parent Item: D206-642-512RLC

D206-642-512RLC

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 4/09/15

Required Date: 4/10/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.09.23 NEW ISSUE LL VERF:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN5C34A

AN5C34A
Bolt

DAS
46
9-89

Purchased

No

Each

80.0000

2

DAS
27
9-89

APR 10 2015

Location

Loc Qty

Loc Code

FG

2

18918

2

ST286A

43

m130033

19

m131854

8

m131855

8

m131856

8

ST336

35

m130485

7

m131177

28

D206-642-541

Manufactured

No

Each

4.0000

1

D206-642-541

Repl.Skid., High Gear, Std Wearplates Fits LH/RH, DART Tri-Bag Float Comp.

DAS
46
9-89

Location

Loc Qty

Loc Code

FG

1

128593

1

FG073

3

128595

1

128596

1

128870

1

DAS
27
9-89

APR 10 2015

Picklist Print

April-09-15 2:49:04 PM

Page 2

Work Order ID: 131471

131471

Parent Item: D206-642-512RLC

D206-642-512RLC

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
Compatible

Start Date: 4/09/15

Required Date: 4/10/15

D3672-7

Manufactured No

Each

Start Qty: 1.00
680.0000

24

Required Qty: 1.00

DAS

27

D3672-7 DAS

46

Washer, Phenolic

9-89

APR 10 2015

Location

Loc Qty

Loc Code

FG

9

93370

9

ST055

49

120476

49

ST064A

622

124419

122

129987

500

24

D206-648-013

Manufactured No

Each

15.0000

1

DAS

27

D206-648-013 DAS

46

Ground Handling Wheel Modification

9-89

APR 10 2015

Location

Loc Qty

Loc Code

PKG013

15

115114

5

127607

1

127608

2

128931

2

128932

1

129959

4

1

Picklist Print

April-09-15 2:49:04 PM

Page 3

Work Order ID: 131471

131471

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 4/09/15

Required Date: 4/10/15

D2932-2

Manufactured No

Each

16.0000

Start Qty: 1.00

Required Qty: 1.00

1

D2932-2

Saddle RH Out, 206

DAS

46

9-89

Location

Loc Qty

Loc Code

ST389

4

129141

4

ST392

4

114497

4

ST396

6

125059

2

130701

4

ST403

2

121757

1

125656

1

DAS
APR 10 2015
27
9-89

D2933-2

Manufactured No

Each

10.0000

1

D2933-2

Saddle RH In, 206

DAS

46

9-89

DAS
APR 10 2015
27
9-89

Location

Loc Qty

Loc Code

ST389

8

114499

5

129143

3

ST396

2

125657

1

130700

1

April-09-15 2:49:04 PM

Shop Packet Print

Page 3

Picklist Print

April-09-15 2:49:04 PM

Page 4

Work Order ID: 131471

131471

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 4/09/15

Required Date: 4/10/15

D2938-2

Manufactured No

Each

9.0000

Start Qty: 1.00

Required Qty: 1.00

D2938-2

DAS

46

Saddle RH Out, 206

9-89

DAS

27

9-89



Location

Loc Qty

Loc Code

ST390

3

114500

3

ST395

5

123741

1

130702

4

ST403

1

125658

1

APR 10 2015

D2939-2

Manufactured No

Each

12.0000

D2939-2

DAS

46

Saddle RH In, 206

9-89

DAS

27

9-89



Location

Loc Qty

Loc Code

ST391

4

114501

4

ST392

4

129148

4

ST395

2

125098

2

ST396

1

121748

1

ST403

1

125659

1

APR 10 2015

April-09-15 2:49:05 PM

Shop Packet Print

Page 4

Picklist Print

April-09-15 2:49:05 PM

Page 5

Work Order ID: 131471

131471

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 4/09/15

Required Date: 4/10/15

AN3C41A

Purchased No

Each

Start Qty: 1.00

Required Qty: 1.00

AN3C41A

DAS
46
9-89

Bolt

DAS
27
9-89

APR 10 2015

Location

Loc Qty

Loc Code

FG

10

122843

5

124975

1

m130081

4

ST338a

175

131651

75

m128491

25

m131367

75

ST347

69

m131856

69

Each

569.0000

16

DAS
27
9-89

APR 10 2015

D2652

Manufactured No

D2652

DAS
46
9-89

Bushing

Location

Loc Qty

Loc Code

FG

45

31985

45

ST009

188

129992

188

ST012a

336

123711

32

124422

3

129993

301

16

Picklist Print

April-09-15 2:49:05 PM

Page 6

Work Order ID: 131471

131471

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 4/09/15

Required Date: 4/10/15

MS21043-3

Purchased

No

Each

Start Qty: 1.00
1,098.000

20

Required Qty: 1.00

MS21043-3

DAS
46
9-89

Nut

**

DAS
27
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG 80

103691 80

FP001 104

m130673 104

GA 397

m130673 15

m131677 382

ST304 517

m131340 517

Each

172.0000

4

**

DAS
27
9-89

DAS
27
9-89

AN5C11A

Purchased

No

AN5C11A

DAS
46
9-89

Bolt

Location

Loc Qty

Loc Code

FG 4

103715 4

ST286A 150

M126105 49

M127817 1

M131305 50

M131624 50

ST338 16

M131139 16

ST339 2

M127817 2

APR 10 2015

APR 10 2015

April-09-15 2:49:05 PM

Shop Packet Print

Page 6

Picklist Print

April-09-15 2:49:05 PM

Page 7

Work Order ID: 131471

131471

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 4/09/15

Required Date: 4/10/15

AN4C6A

Purchased No

Each

Start Qty: 1.00
586.0000

Required Qty: 1.00

AN4C6A DAS
Bolt 46
9-89

**

DAS
27
9-89

APR 10 2015

Location	Loc Qty	Loc Code
FG	14	
103344	4	
121657	10	
ST312A	320	
m131320	20	
m131618	300	
ST345	252	
m130716	52	
m131410	200	

D3672-3

Manufactured No

Each

575.0000

24

D3672-3 DAS
Washer, Phenolic 46
9-89

**

DAS
27
9-89

APR 10 2015

Location	Loc Qty	Loc Code
FG	63	
84432	11	
89273	52	
FP001	14	
107316	14	
ST055	498	
121577	16	
127875	7	
129916	475	

*

April-09-15 2:49:05 PM

Shop Packet Print

Page 7

Picklist Print

April-09-15 2:49:05 PM

Page 8

Work Order ID: 131471

131471

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 4/09/15

Required Date: 4/10/15

NAS1149C0432R

Purchased

No

Each

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

WASHER

DAS
46
9-89

**

DAS
27
9-89
APR 10 2015

Location

Loc Qty

Loc Code

GA

2288

m125807

476

m131467

1812

ST271

1343

m131452

1343

24

MS21043-4

Purchased

No

Each

1,125.000

13

MS21043-4

Nut

DAS
46
9-89

**

DAS
27
9-89
APR 10 2015

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

395

m128798

395

ST304

690

m128818

34

m131697

656

B

D3407-043

Manufactured

No

Each

16.0000

1

D3407-043

Tow Ring

DAS
46
9-89

**

DAS
27
9-89
APR 10 2015

Location

Loc Qty

Loc Code

st530

11

120517

4

123729

7

ST532

5

114527

5

J

April-09-15 2:49:05 PM

Shop Packet Print

Page 8

Picklist Print

April-09-15 2:49:06 PM

Page 9

Work Order ID: 131471

131471

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 4/09/15

Required Date: 4/10/15

D3456-1

Manufactured No

Each

Start Qty: 1.00
116.0000 1

Required Qty: 1.00

D3456-1
Washer

DAS
46
9-89

**

DAS
27
9-89

APR 10 2015



Location

Loc Qty

Loc Code

FG	7	
25701	7	
ST051A	109	
128456	9	
129861	50	
130974	50	

D3457-1

Manufactured No

Each

92.0000 2

D3457-1
Washer

DAS
46
9-89

**

DAS
27
9-89

APR 10 2015



Location

Loc Qty

Loc Code

FG	10	
32409	10	
ST040	70	
121777	10	
127393	10	
130903	50	
t051a	12	
129758	12	

April-09-15 2:49:06 PM

Shop Packet Print

Page 9

Picklist Print

April-09-15 2:49:06 PM

Page 10

Work Order ID: 131471

131471

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
Compatible

Start Date: 4/09/15

Required Date: 4/10/15

D2712

DAS

Manufactured No

Each

Start Qty: 1.00

DAS
Required Qty: 1.00

D2712

46

Set Screw

9-89

**

APR 10 2015

Location

Loc Qty

Loc Code

FG	55	
29962	55	
ST009	153	
115155	149	
121858	4	
ST012a	450	
127910	250	
130024	200	

D2934

DAS

Manufactured No

Each

71.0000

D2934

46

Saddle Spacer

9-89

**

DAS
27
9-89
APR 10 2015

Location

Loc Qty

Loc Code

FG	6	
31929	6	
ST025A	65	
121765	25	
128810	40	

D2935

DAS

Manufactured No

Each

48.0000

D2935

46

Saddle Spacer

9-89

**

DAS
27
9-89
APR 10 2015

Location

Loc Qty

Loc Code

FG	6	
31793	6	
ST014	7	
120514	7	
ST025A	35	
121970	35	

April-09-15 2:49:06 PM

Shop Packet Print

Page 10

Picklist Print

April-09-15 2:49:06 PM

Page 11

Work Order ID: 131471

131471

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 4/09/15

Required Date: 4/10/15

AN3C36A

Purchased

No

Each

Start Qty: 1.00
261.0000 9

Required Qty: 1.00
DAS 27
9-89

AN3C36A

DAS

46

Bolt

9-89

**

APR 10 2015

Location

Loc Qty

Loc Code

FG

7

101261

4

122204

2

m131367

1

FP001

60

m131856

60

ST338a

130

131651

80

m130874

50

ST347

64

m131367

64

AN3C35A

Purchased

No

Each

48.0000

AN3C35A

DAS

46

Bolt

9-89

**

DAS 27
9-89

APR 10 2015

Location

Loc Qty

Loc Code

FG

4

18914

4

ST338a

35

M130851

35

ST348

9

M129514

9

April-09-15 2:49:06 PM

Shop Packet Print

Page 11

Picklist Print

April-09-15 2:49:06 PM

Page 12

Work Order ID: 131471

131471

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 4/09/15

Required Date: 4/10/15

NAS1149C0332R

Purchased No

Each

Start Qty: 1.00
5,554.000

Required Qty: 1.00

NAS1149C0332R

DAS

WASHER

46

9-89

**

DAS
27
9-89
APR 10 2015

Location

Loc Qty

Loc Code

FP001

2174

123248

34

m130325

2140

GA

786

m131618

786

ST260a

2570

m131697

2570

ST271

24

m131340

24

24

D3672-1

Manufactured No

Each

758.0000

24

D3672-1

DAS

Washer, Phenolic

46

9-89

**

DAS
27
9-89

APR 10 2015

Location

Loc Qty

Loc Code

FG

10

85222

10

FP001

252

113581

252

ST055

496

120116

3

127322

493

24

April-09-15 2:49:06 PM

Shop Packet Print

Page 12

Picklist Print

April-09-15 2:49:06 PM

Page 13

Work Order ID: 131471

131471

Parent Item: D206-642-512RLC

D206-642-512RLC

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 4/09/15

Required Date: 4/10/15

D3396-3 Manufactured No

Each 32.0000 Start Qty: 1.00 2

Required Qty: 1.00

D3396-3

Bushings

DAS
46
9-89

**

DAS
27
9-89

APR 10 2015

Location Loc Qty Loc Code

FG 6

26772 6

ST037 26

123680 26

Each 101.0000

**

AN5C35A

AN5C35A

Bolt

DAS
46
9-89

Purchased No

Location Loc Qty Loc Code

ST286A 85

M129871 85

ST336 16

M128687 16

Each 141.0000

**

AN5C32A

AN5C32A

BOLT

DAS
46
9-89

Purchased No

Location Loc Qty Loc Code

FG 4

18918 4

ST286A 100

131650 100

ST336 37

m131152 37

DAS
27
9-89

APR 09 2015

April-09-15 2:49:06 PM

Shop Packet Print

Page 13

Picklist Print

April-09-15 2:49:06 PM

Page 14

Work Order ID: 131471

131471

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
Compatible

Start Date: 4/09/15

Required Date: 4/10/15

MS21043-5

Purchased

No

Each

Start Qty: 1.00
138.0000

Required Qty: 1.00

MS21043-5

DAS

46

Nut

9-89

Location

Loc Qty

Loc Code

FG

20

101418

20

GA

77

116548

77

ST304

41

m131317

41

APR 10 2015

APR 13 2015

DAS

46

9-89

DART AEROSPACE USA, INC.

REFERENCE ONLY

IIN-D206-642

Page 33 of 43

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -557	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-511	SKIDTUBE INSTALLATION, LH
		X								D206-642-512	SKIDTUBE INSTALLATION, RH
			X							D206-642-515	SKIDTUBE INSTALLATION, LH
				X						D206-642-516	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-541	SKIDTUBE
						X				D206-642-557	WEARSHOE KIT (REPLACES -547 KIT)
							X			D206-642-549	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-551	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D3274-041	SKIDTUBE ASSEMBLY
1								1		D4362-041	SKIDTUBE ASSEMBLY
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		AN3C4A	* BOLT ⁽¹⁾
5A					2			2		NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
5B					2			2		D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3C41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21043-3	NUT
12B	16	16	16	16						D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4	4	4						AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8	8	8						NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8						D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12						AN4C6A	BOLT
17A	24	24	24	24						D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24	24	24						NAS1149C0432R	WASHER (OR AN960C416L)
18	12	12	12	12						MS21043-4	NUT
20A					9	9				D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A					1	1				D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1				D4956-15	* WEARSHOE ⁽¹⁾ (REPLACES D3535-15 + D3536-15)
23A					1	1				D4956-23	* WEARSHOE ⁽¹⁾ (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-39	* WEARSHOE ⁽¹⁾ (REPLACES D3535-39 + D3536-39)
25A					1	1				D4956-35	* WEARSHOE ⁽¹⁾ (REPLACES D3535-35 + D3536-35)
26A			8	8	78	78	8			AN3C4A	* BOLT ⁽¹⁾
26B			8	8	78	78	8			NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
26C			8	8	78		8			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34			1	1	1					AN4C5A	BOLT
35			1	1	1					NAS1149C0463R	WASHER (OR AN960C416)
36			1	1	1					D3413-1	RING
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: Q

Date: 13.08.12

APR 13 2015

DAS

46

9-89

DART AEROSPACE USA, INC.

REFERENCE ONLY

IIN-D206-642

Page 34 of 43

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -557	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
40									2	D3414-041	LUG ASSEMBLY (GHW)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)
50	9	9	3	3						AN3C36A	BOLT
51	3	3	3	3						AN3C35A	BOLT
52	24	24	12	12						NAS1149C0332R	WASHER (OR AN960C10L)
53	24	24	12	12						D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12	6	6						MS21043-3	NUT
55	2	2	2	2						D3396-3	SPACER
56A	1	1	1	1						AN5C35A	BOLT
56B	1	1	1	1						AN5C15A	BOLT
60	2	2	2	2						AN5C32A	BOLT
61	2	2	2	2						AN5C34A	BOLT
62	4	4	4	4						MS21043-5	NUT
80							1	1		D4368-041	FWD WEARPLATE ASSY
81							1	1		D4368-043	AFT WEARPLATE ASSY
82A							1	1		D4383-1	WEARPAD
82B							1	1		D4383-3	WEARPAD
83							20	20		D3873-3	BUSHING
84								24		D3411-3	WASHER
85							2			D3275-1	SPACER
86A							6	6		AN3C40A	BOLT
86B							2	2		AN3C37A	BOLT
86C							2	2		AN3C36A	BOLT
87							10	10		MS21043-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 OR D4362-041 ASSEMBLY ABOVE
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: Q
 Date: 13.08.12

ITEM	D206-642-511	D206-642-512	PART NUMBER	DESCRIPTION
13	4	4	an5C11a (or AN5C12A)	* bolt (2)
14	4	4	an5C11a (or AN5C13A)	* bolt (2)
15A	8	8	NAS1149C053 2R	WASHER (OR AN960c516L)
15b	8	8	D3672-7	washer (REPLACES NAS1515H5L)
56B	1	1	AN5C15A	BOLT